

thermoplastic castings on the mounting member.

6. The herein described method of casting successive series of thermoplastic members, which comprises pressure injecting heated thermoplastic material, first from one source of supply to a mold cavity defining the member to be formed, then pressure injecting heated thermoplastic material from another source of supply into the same mold cavity after removal of the cast member formed from the first source of supply, and controlling the succession of members cast from the respective supplies of heated thermoplastic material in the successive series of castings formed.

7. The herein described method of forming multi-colored die cast elements on a mounting member which comprises casting a variable and controlled number of elements on said member within dies surrounding said member from a source of supply of one color, then casting a variable and controlled number of elements on said member within said dies from another source of supply of a different color and successively re-

peating the above mentioned steps in a continuous uninterrupted series of casting operations to provide predetermined groups of different colored elements in predetermined arrangement on said member.

8. The herein described method of casting successive series of thermoplastic members, which comprises pressure injecting heated thermoplastic material, first from one source of supply to a mold cavity defining the member to be formed, then pressure injecting heated thermoplastic material from another source of supply into the same mold cavity after removal of the cast member formed from the first source of supply, controlling the succession of members cast from the respective supplies of heated thermoplastic material in the successive series of castings formed, sealing one source of supply against the discharge of material therefrom while the other source of supply is in injecting position, and sealing both sources of supply intermediate successive series of castings.

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